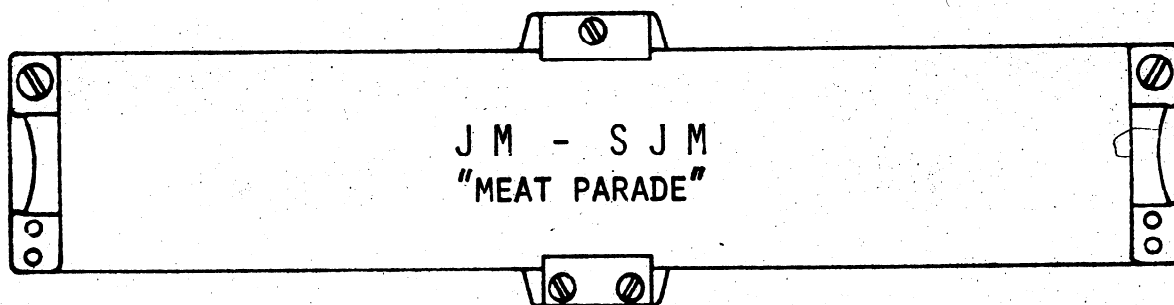


# INSTALLATION & SERVICE INSTRUCTIONS

## FOR MODEL(S)



**please retain  
for future use**

**engineering dept.  
bulletin # 72-154-10**

IN THE CONSTANT EFFORT TO IMPROVE OUR PRODUCTS WE  
RESERVE THE RIGHT TO CHANGE AT ANY TIME SPECIFICATIONS,  
DESIGN, OR PRICES WITHOUT INCURRING OBLIGATION

**WARREN**

**Kysor**

**SHERER**

905 Memorial Drive, S.E.  
Post Office Box 1436  
Atlanta, Georgia 30301  
404 688-1601

DIVISIONS OF KYSOR INDUSTRIAL CORPORATION

West Industrial Road  
Marshall, Michigan 49068  
616 781-3911

MODELS  
JM - SJM

WARREN/SHERER MEAT PARADE

I PLANNING

- A. Store Layout
- B. Compressor Requirements
- C. Defrost Types

II INSTALLATION

- A. Setting
- B. Joint Trim/End Trim
- C. Hookup - Refrigeration, Electric, Waste Drip
- D. Start-up - Control Settings

III MAINTENANCE

- A. Routine Weekly Cleaning
- B. Semiannual

IV FOR THE SERVICEMAN/ENGINEER

V APPENDIX

- A. Case Cross Section/Parts List
- B. Floor Plan - Electric, Refrigeration, Waste Location
- C. Joint Trim
- D. Wiring Diagram
- E. Compressor Chart



## I. Planning for your Warren/Sherer Meat Parade

A. The SJM was designed as a rear loaded fixture with sliding doors and to be backed up to a meat prep room or open aisle between prep room and fixture. The JM is for front loading only.

When used with an aisle space behind the fixture, it is not necessary to refrigerate this area if conditions can be maintained at 70°F db/ 55% RH or below. Generally, unless there is externally forced circulation in this area, the recirculated guard jet of air will keep this area at or below these conditions in addition to keeping the glass doors condensate-free.

Options to be considered in planning include glass doors (if you want your customer to see your butchers at work), one-way conventional mirror and two-way "see-thru" mirror (for a quick visual check of stock labels). When using the two-way mirrors, the area behind the fixture must be a lower level of light intensity than the case itself - 50 footcandles is recommended.

With a fixture of this size, store air conditioning must be considered. For best merchandising and most comfortable shopping conditions, the Meat Parade should face a wide open aisle, preferably with the gondolas across the aisle perpendicular, not parallel. To avoid excessive cold aisle problems, air circulation must be assured by proper air conditioning design. If in doubt, contact your nearest Warren/Sherer Application Engineering Department.

Refrigeration, electrical and waste drip connections must be planned early. There is provision in the top coil compartment and under the deck pans for interconnection of the fixtures. The waste drips may be interconnected under the foam shell. Best practice is to connect no more than three fixtures together on waste piping. The waste drip should be an "indirect" open type where the condensate free falls into an open floor drain. In the Appendix there is a floor plan layout of the JM-SJM Meat Parade giving location of waste drip, electrical and refrigeration connections.

B. Compressor Requirements are listed in the Appendix for various length lineups. The condensing unit may be either a single compressor - Mastermetic - for a lineup of 1 thru 4 fixtures, or a parallel rack of 2 or 4 compressors - Minimetic or Multimetic - serving the entire medium temp requirements of the store. The ratings shown are based on a +5°F evaporator, 105°F condensing temperature and store ambients of 80°F and 55% RH. Higher humidities will induce sweating and excessive coil frosting.

C. Defrost can be either conventional electric defrost or reverse cycle hot gas (Minimetic and Multimetic systems only). Usual requirements in well air-conditioned stores are four defrosts per day at 14 minutes each on electric defrost and four per day at 10 minutes each on hot gas.

The defrost is temperature terminated to assure the shortest defrost possible.

## II. Installation

### A. Setting the cases requires the following:

1. "Johnson bar" or "dog"
2. 3 - 2" pipe rollers
3. Set of socket and box-end wrenches
4. Crowbars
5. Shims
6. 4' Carpenter's Level

These fixtures are 52-1/2 inches wide and 87 inches high complete. If requested, they can be shipped with canopy panel, top fan plenum and cover and rear air duct separately for dimensions of 49 inches wide, 81 inches high. Measure your doors before arrival.

The Meat Parade is aligned at the factory prior to shipment on an absolutely level roller bed and cases intended to be joined together are marked "case \_\_\_\_ of lineup \_\_\_\_" on each end. It is imperative that these markings be observed.

Start at the left end and set case 1 in place, on shims if required. It is often helpful to sight the floor to make sure that there is not a pitch to the entire floor. Minor variations in height can be shimmed as you go along. Make sure that gasketing is in place for a good air seal. Replace gasketing if destroyed in transit.

Case 2 should be placed adjacent to case 1, and the T-nuts and bolts (marked ① on Joint Kit List in Appendix) used to draw the cases together. **DO NOT USE JUST ONE OR TWO BOLTS TO DRAW CASES TOGETHER!** Tighten all bolts approximately the same amount at a time. When the fixtures are still 1/2" apart, caulk, with silicone sealant, the entire portion of the fixture in the foam shell area (drain pan) so that when final tightening is accomplished the silicone is squeezed out along the entire metal end frame adjacent to the foam shell.

Next, both cases now joined together should be re-checked for level and shimmed where necessary. Now proceed to case 3.

B. Do not install any joint trim until entire lineup is in place and level.

Joint trim can now be installed as shown on Appendix drawing.

C. Hookup of refrigeration lines can now be started. Sil-fos, silver solder or soft solder can be used. Be sure that all ferrule openings are sealed with urethane foam which can be dispensed from the throw-away cans. Electrical interconnection can be made through the top ferrule along with refrigeration lines, but it is easier and less expensive to use the raceways provided in the lower front. Some areas require that 220-volt and 115-volt wires be segregated. This can be done by using both raceways provided. The circuits that must be pulled to the Meat Parade lineup are:

1. 208-230-volt for defrost (if electric)
2. 115-volt for fans and antisweats
3. 115-volt for lights
4. 208-230-volt rated conductors for temperature termination.

Wire sizes can be selected from the application sheet in the Appendix. Local codes should be observed. In most applications, circuits 1 and 4 listed above go back to the condensing unit control panel, while 2 and 3 can be pulled to any convenient separate power source.

The waste drip, discussed earlier, can be run using ABS, PVC or galvanized iron pipe, local codes permitting.

D. Startup, after proper evacuation, consists mainly of determining correct control settings. Following are recommended initial settings:

1. Defrost Terminating Thermostat - about 50°F
2. Time Clock - 4 per day at 14 minutes each (electric)  
(for humid stores, increase frequency/length as required)
3. Pressure Control on Condensing Unit - cut out 5 psig  
cut in 15 psig - either R-12 or R-502.

Since a temperature/pressure regulator (TEPR) is standard with the fixture, the pressure ~~control setting~~ is not critical and a thermostat need not be used.

Before adjusting the TEPR, the expansion valve must be adjusted. To make this faster, it is desirable to make sure the TEPR is not throttling. This can be checked with gages connected upstream and downstream. If the pressure drop is less than 2 psi, then it can be assumed the TEPR is open and you can proceed to adjust the expansion valve. Normal superheat setting is about 10-12°F, and the valves, as installed and shipped, should be fairly close to that range already.

After adjusting the expansion valve, the TEPR (shipped with a +10°F factory setting) will have to be adjusted. Remove the small knurled cap and use a medium size straight screwdriver. Most installations require raising the setting by rotating the slot screw inside clockwise. Make sure the bulb of the TEPR and terminating thermostat are located in the airstream just above the 6" honeycomb. Discharge air temperature should be adjusted to 24°F ± 1°F.

### III. Maintenance

A. Weekly maintenance should consist of removal of shelves, deck pans and wire racks, and thorough in-place cleaning of racks, deck pans, shelves, and drain pan area and return air grill, using one of the many high-pressure low-water-volume sprayers now on the market at costs of less than \$200. A detergent such as Tide may be used, although a bactericidal commercial cleaning solution is preferred. Practically any water-based cleaning solution may be used PROVIDED it is rinsed off immediately. After cleaning, the above should be wiped dry and replaced.

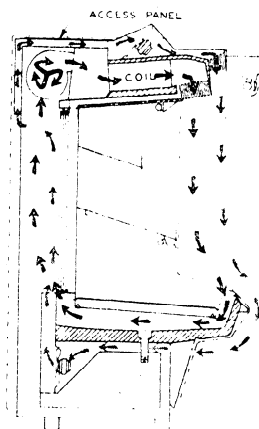
Next, all interior surfaces should be wiped down with a solution of 1/2 cup Lysol (or equal) to one gallon of warm water. Don't use detergents on mirrors - use only Windex (or equal).

B. Semiannual maintenance requires removal of honeycombs and thorough cleaning of them with a hose. Handle carefully since they are fragile. Details for honeycomb removal are shown in the Appendix. The upper coil drain pan should be cleaned thoroughly with a high-pressure cleaner. The base area should be vacuumed to remove debris and dust.

#### IV. For the Serviceman/Engineer

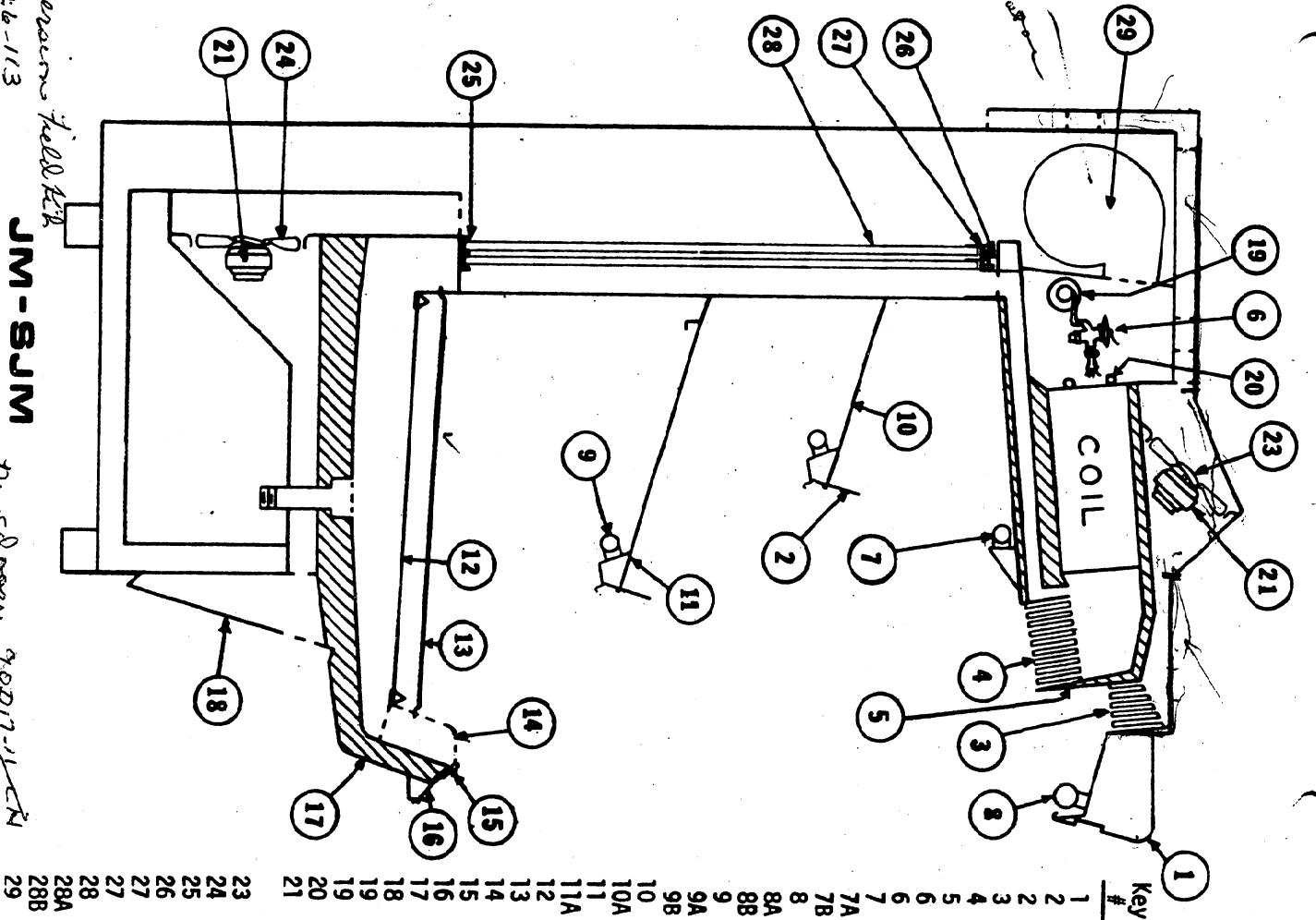
The JM-SJM Meat Parade is a combination of two air curtains. The inside jet, discharged through a 6" honeycomb at approximately 550 fpm is recirculated under the deck pans, up the back through the 9" square combination structural supports and return air ducts through the squirrel cage blowers at the top back and then through the 32-tube coil to the 6" honeycomb. The outer jet is a semi-recirculated jet and discharges through the 3" honeycomb at about 400 fpm and goes over the front color band. Just under the projected front is a grille which picks up this air, and it goes through a bottom set of fans and is discharged upward against the back of the sliding doors. This has the dual advantage of keeping the doors condensate free and helping to relieve a potential cold aisle problem. This same air is then picked up at the top of the doors and pulled through another set of fans and discharged again through the 3" honeycomb.

A sketch showing air flow as described above follows.



# PARTS LIST

Shelf Light replacement 100-12-14



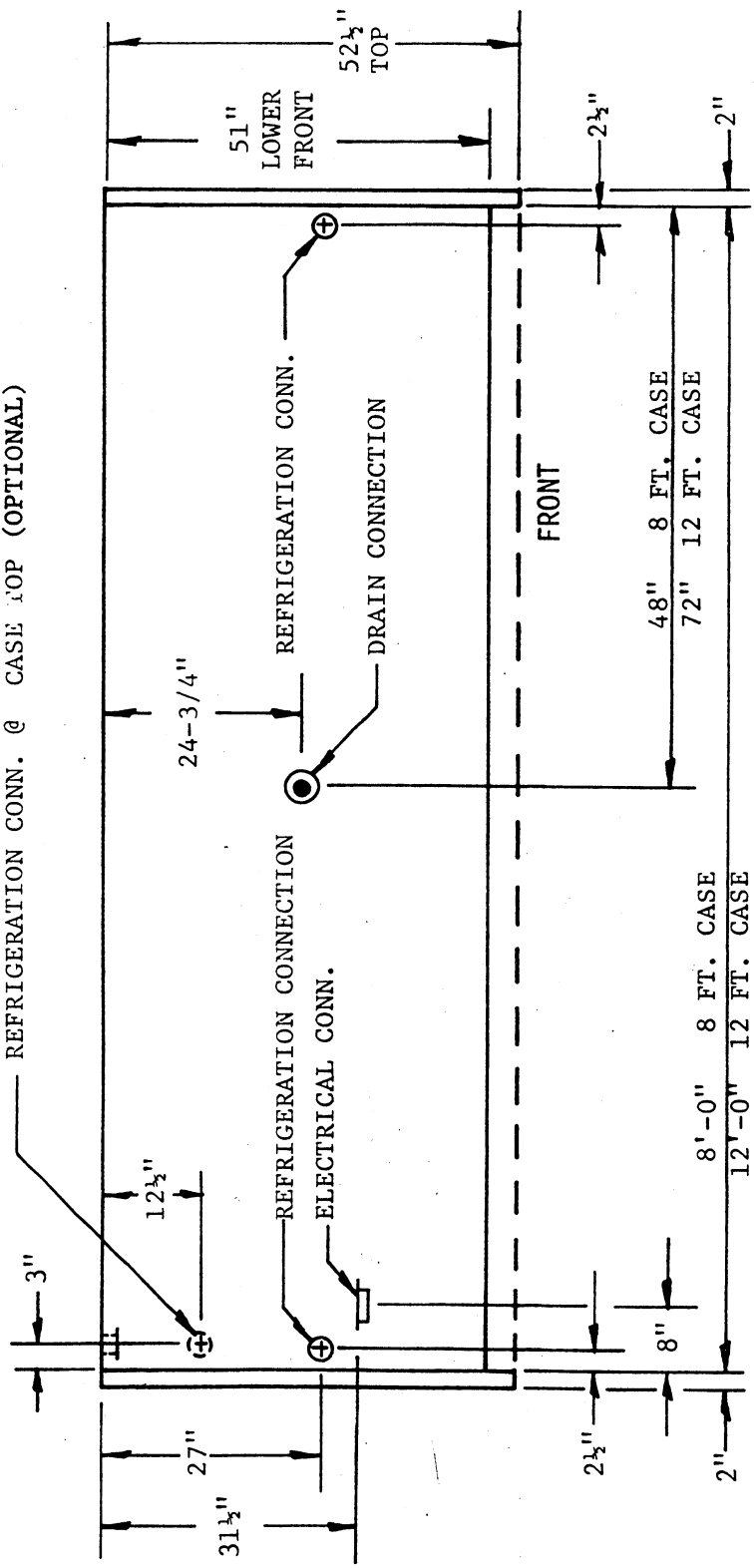
Key #	Description	8' Case	12' Case
1	Canopy	1-51C12-45	1-51C14-42
2	2-1/2" Wire Fence	28613-12	28613-12
3	4" Wire Fence	28613-16	28613-16
4	3"-wide Honeycomb	2-16A16-11	3-16A16-11
5	6"-wide Honeycomb	2-16A16-20	3-16A16-20
6	Honeycomb Divider w/A-S Htr.	1-81C10-73	1-81C11-73
7	Expansion Valve CRE-1-C	1-3A11-25	
7A	I.S. Light Assembly		1-3A12-22
7B	Ballast for above	1-80C12-46	1-80C14-42
7C	Ballast for above	10D10-27	10D10-27
7D	Ballast for above	10A10-48	10A10-47
7E	Ballast for above	1-80B22-14	1-80B23-14
7F	Canopy Light Rat1 Assy.	10D10-27	10D10-27
7G	Ballast for above	10A10-48	10A10-47
7H	Bulbs for above	80C19-59	80C19-59
7I	Bulbs for above	10D10-12	10D10-12
7J	Ballast for above	10A10-38	10A10-38
7K	Bulbs for above	96F17-336	96F17-336
7L	Bulbs for above	54X15-265	54X15-265
7M	Bulbs for above	96F17-338	96F17-338
7N	Bulbs for above	54X15-286	54X15-286
7O	Bulbs for above	4-54N18-115	6-54N18-115
7P	Bulbs for above	4-28G19-130	6-28G19-130
7Q	Bulbs for above	1-54P16-129	1-54P16-130
7R	Bulbs for above	1-15J11-10	1-15J11-12
7S	Bulbs for above	1-51A17-33	1-51A19-33
7T	Bulbs for above	1-51A12-43	1-51A14-36
7U	Bulbs for above	1-51A12-54	1-54A14-39
7V	Bulbs for above	1-3B10-64	
7W	Wire Rack (adjustable)		1-3B10-65
7X	Return Air Gr111		1-10K10-27
7Y	Thermopane Trim	1-10K10-26	1-10K10-27
7Z	Colorband	2-9A10-17	3-9A10-17
8	Upper Front Panel		
9	Lower Front Panel		
10	Temp. Regulator (CPT-28)		
11	Electric Defrost Heater		
12	Atsle Fan Motor 115/60/1		
13	Deck Pan		
14	14" Shelf w/Light		
15	14" Shelf w/o Light		
16	20" Shelf w/Light		
17	20" Shelf w/o Light		
18	Wire Rack (adjustable)		
19	Return Air Gr111		
20	Thermopane Trim		
21	Colorband		
22	Upper Front Panel		
23	Lower Front Panel		
24	Temp. Regulator (CPT-28)		
25	Electric Defrost Heater		
26	Atsle Fan Motor 115/60/1		
27	Deck Pan		
28	14" Shelf w/Light		
29	14" Shelf w/o Light		

\*SJM Only.  
 Please Review Honeycomb references 13A12-32  
 Reference diagrams to match 39A10-27  
 Reference diagrams to match 39A10-28

12' 90H26-114  
 8' 90H26-113  
 JM-SJM MODELS  
 This beam 90D17-11  
 9/17 90D19-11 etc  
 This need to 90D19-11 etc  
 Specify with PM, etc  
 Specify with PM, etc



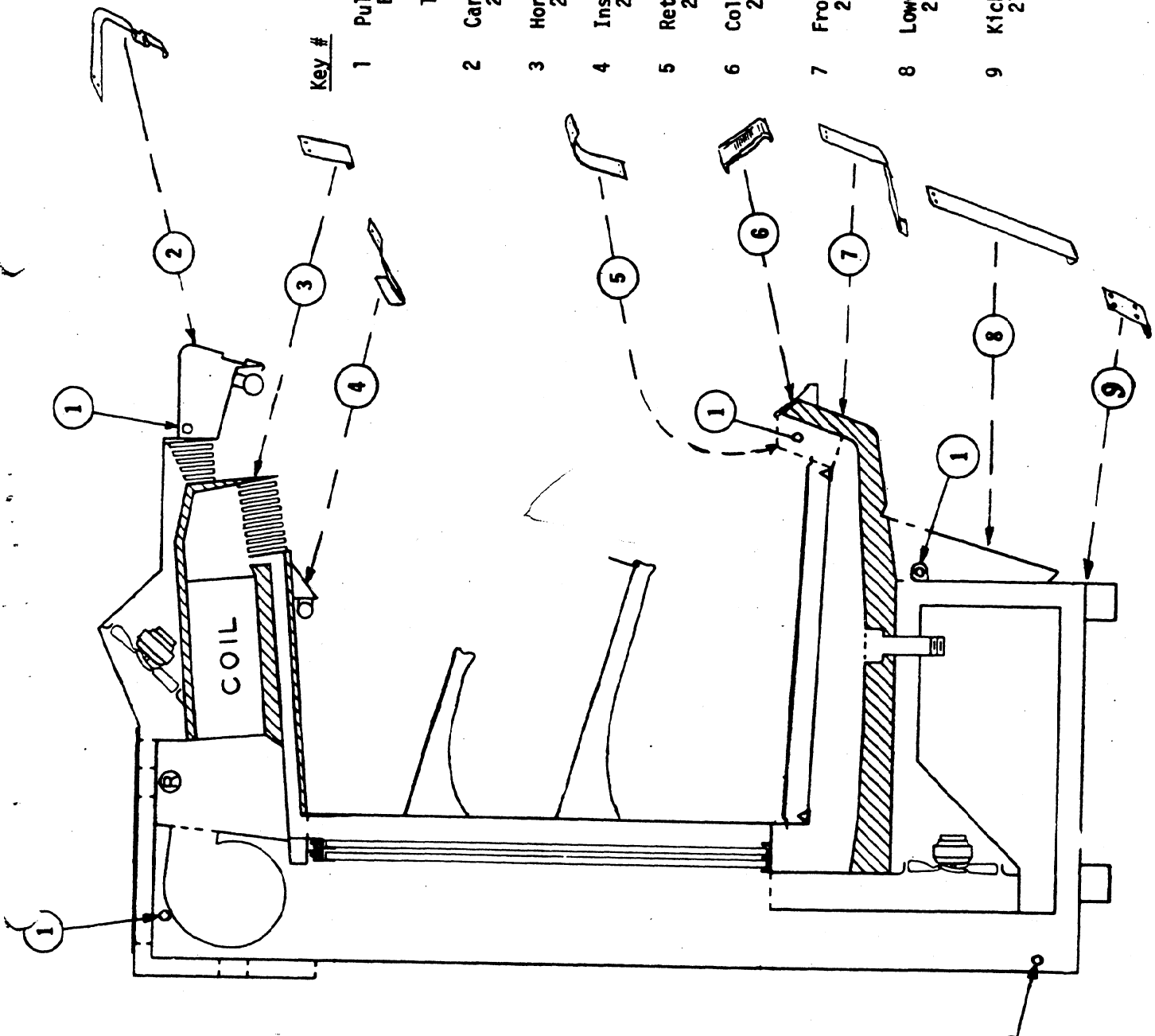
REFRIGERATION CONN. @ CASE TOP (OPTIONAL)



- 6 -

LETTER	REVISED	DATE	BY
DATE 10/3/72	TITLE	MODEL - JM, - SJM	
SCALE NONE	WARREN/SHERER, Atlanta, Georgia		
DRAWN <i>[Signature]</i>	DIVISION OF KYSOR INDUSTRIAL CORPORATION		
APPD.	DRAWING NUMBER		

(S)JM-(S)JM  
JOINT TRIM KIT

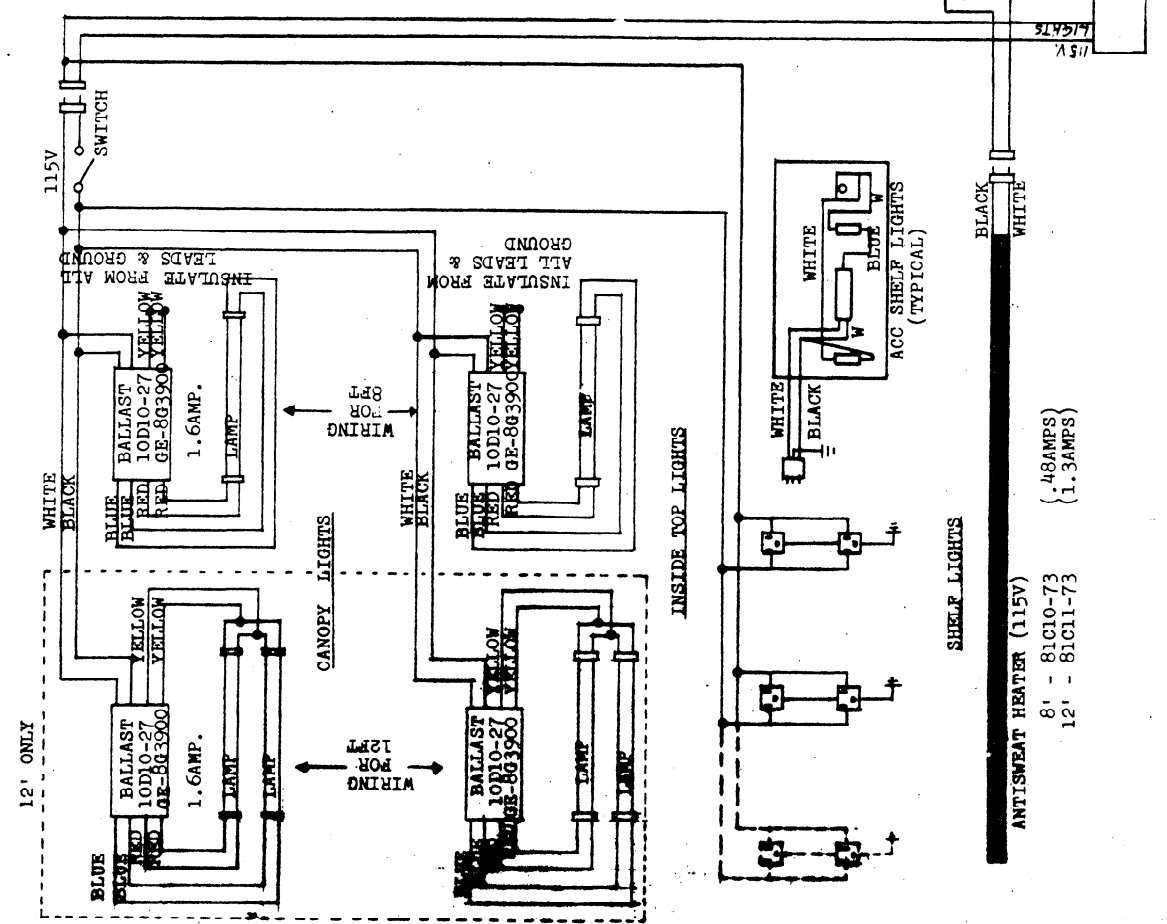
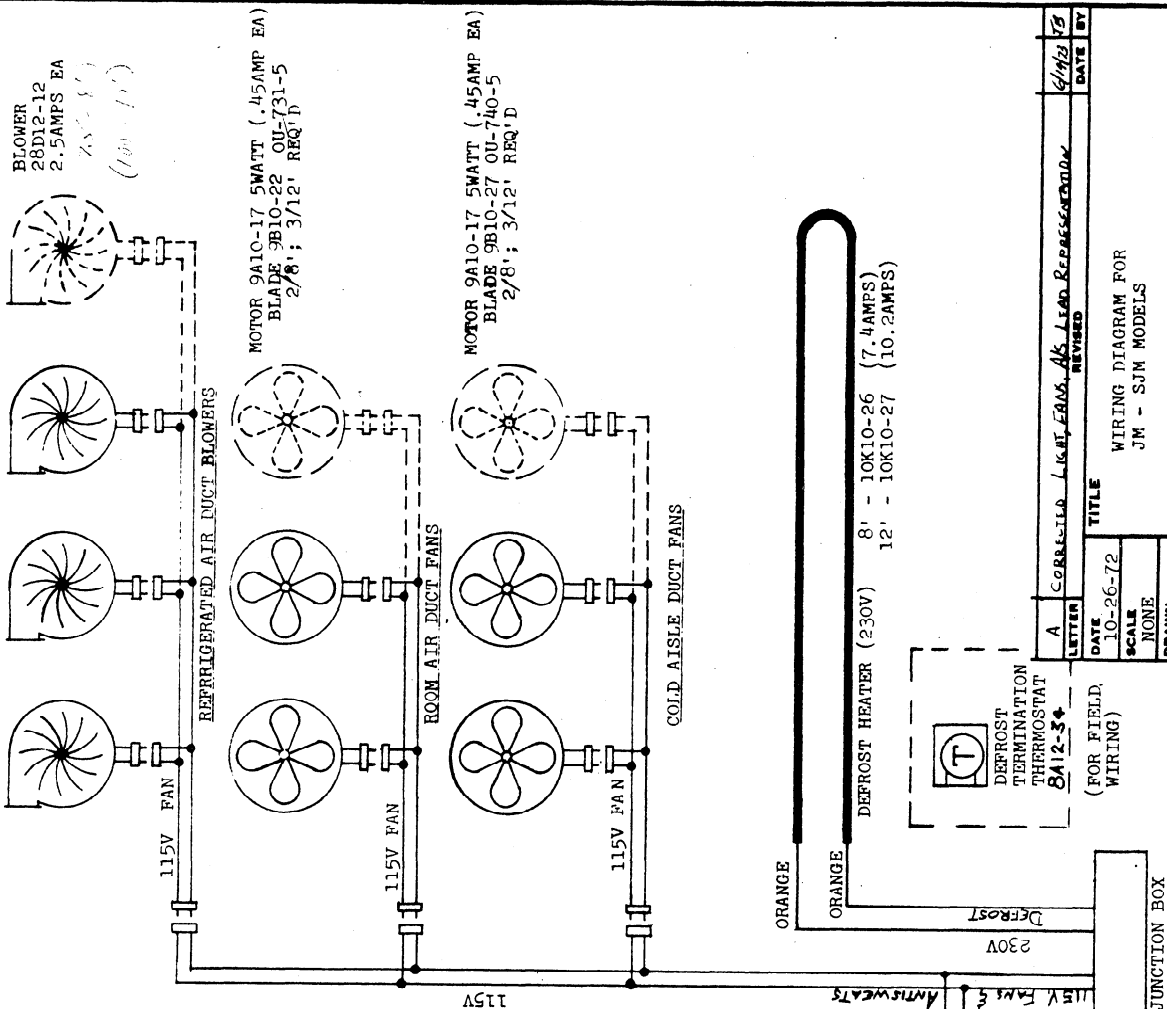


Key #	Part #	Quantity Required
1	20E10-11	2
	20E10-12	3
	19A15-13	5
	51F14-40	1
2	54L20-47	1
3	51F11-88	1
4	51F11-91	1
5	16F10-43	1
6	52K12-16	1
7	51F11-90	1
8	51F11-58	1
9		

Key #	Description	Quantity
1	Pull-in-line Lugs & Holes Bo1ts 3/8-16 x 1-1/4 3/8-16 x 2-1/2 T-Nuts 3/8	2 3 5
2	Canopy Joint Trim 21B11-12 (2) #8x3/4 SMS	1
3	Honeycomb Divider Joint Trim 21B11-12 (2) #8x3/4 SMS	1
4	Inside Light Rail Joint Trim 21B11-12 (2) #8x3/4 SMS	1
5	Return Air Grille Joint Trim 21B11-12 (2) #8x3/4 SMS	1
6	Colorband Joint Casting 21B11-15 (3) #8x1-1/4 SMS w/#6 HD	1
7	Front Panel Joint Trim 21B11-15 (4) #8x1-1/4 SMS w/#6 HD	1
8	Lower Front Panel Joint Trim 21B11-15 (4) #8x1-1/4 SMS w/#6 HD	1
9	Kickplate Joint Trim 21A13-19 (4) #10-24x1/2 MS ST	1

NOTE: DOTTED LINES DENOTE 12' MODEL ONLY



12' ONLY

BLOWER  
28D12-12  
2.5AMPS EA  
(100-11)

MOTOR 9A10-17 5WATT (.45AMP EA)  
BLADE 9B10-22 OU-731-5  
2/8"; 3/12" REQ'D

MOTOR 9A10-17 5WATT (.45AMP EA)  
BLADE 9B10-27 OU-740-5  
2/8"; 3/12" REQ'D

DEFROST HEATER (230V)  
8' - 10K10-26 (7.4AMPS)  
12' - 10K10-27 (10.2AMPS)

DEFROST TERMINATION THERMOSTAT  
8A12-54  
(FOR FIELD WIRING)

ANTISWEAT HEATER (115V)  
8' - 81C10-73 (.48AMPS)  
12' - 81C11-73 (1.3AMPS)

LETTER	A	CORRECTED LIGHT LEADS AS LEAD REPRESENTATION REVISION
DATE	10-26-72	
SCALE	NONE	
DRAWN	BENTON	
APP'D.		
TITLE	WIRING DIAGRAM FOR JM - SJM MODELS	
DATE	10-26-72	4/12/73
BY		

NOTE: DOTTED LINES DENOTE 12' ONLY

**WARREN - Dual Jet**  
DIVISION OF EYSON INDUSTRIAL CORPORATION  
P. O. Box 1439, Atlanta, Georgia 30301  
DRAWING NUMBER PB-19706-A

CASES	CONDENSING UNIT SIZING R-12				CONDENSING UNIT SIZING R-502				DEFROST AMPS				115 VOLTS 1 PHASE			
	STORE	SAH	SWH	0-75'	75-150'	SAH	SWH	0-75'	75-150'	230/1 WI	208/3 WI	FAN&S	WI	LITE	WI	
8 1/2 FT	REQ'D	90°	95°	L	S	L	S	L	S	AMPS	RE	AMPS	RE	AMPS	RE	
1 0 8	18665	500	500	300	1/2	1-1/8	1/2	1-1/8	5/8	1-1/8	7/8	7.7	14	8.1	14	
0 1 12	28000	550	750	550	5/8	1-3/8	5/8	1-3/8	5/8	1-3/8	5/8	10.4	14	9.9	14	
2 0 16	37330	780	780	750	5/8	1-5/8	7/8	1-5/8	7/8	1-5/8	7/8	15.4	12	16.2	12	
1 1 20	46665	1000	1000	780	5/8	1-5/8	7/8	1-5/8	7/8	1-5/8	7/8	18.1	12	18.0	12	
0 1 24	56000	1500	1500	1000	7/8	1-5/8	7/8	1-5/8	7/8	1-5/8	7/8	20.8	10	19.8	12	
2 1 28	65330	1500	2000	1500	7/8	2-1/8	7/8	2-1/8	7/8	2-1/8	7/8	25.8	10	26.1	10	
1 1 32	74665	2000	2000	2000	7/8	2-1/8	7/8	2-1/8	7/8	2-1/8	7/8	28.5	10	27.9	10	
0 1 36	84000	2500	2500	2000	7/8	2-1/8	7/8	2-1/8	7/8	2-1/8	7/8	31.2	8	29.7	10	
2 1 40	93330	2500	2500	2500	7/8	2-1/8	7/8	2-1/8	7/8	2-1/8	7/8	36.2	8	36.0	8	
1 1 44	102665	0	0	2500	7/8	2-1/8	7/8	2-1/8	7/8	2-1/8	7/8	38.9	8	37.8	8	
0 1 48	112000	0	0	0	7/8	2-1/8	7/8	2-1/8	7/8	2-1/8	7/8	41.6	6	39.6	8	
2 1 52	121330	0	0	0	7/8	2-1/8	7/8	2-1/8	7/8	2-1/8	7/8	46.6	6	45.9	6	
1 1 56	130665	0	0	0	7/8	2-1/8	7/8	2-1/8	7/8	2-1/8	7/8	49.3	6	47.7	6	
0 1 60	140000	0	0	0	7/8	2-1/8	7/8	2-1/8	7/8	2-1/8	7/8	52.0	6	49.5	6	
2 1 64	149330	0	0	0	7/8	2-1/8	7/8	2-1/8	7/8	2-1/8	7/8	57.0	4	55.8	4	
1 1 68	158665	0	0	0	7/8	2-1/8	7/8	2-1/8	7/8	2-1/8	7/8	59.7	4	57.6	4	
0 1 72	168000	0	0	0	7/8	2-1/8	7/8	2-1/8	7/8	2-1/8	7/8	62.4	4	59.4	4	
2 1 76	177330	0	0	0	7/8	2-1/8	7/8	2-1/8	7/8	2-1/8	7/8	67.4	4	65.7	4	
1 1 80	186665	0	0	0	7/8	2-1/8	7/8	2-1/8	7/8	2-1/8	7/8	70.1	3	67.5	3	
0 1 84	196000	0	0	0	7/8	2-1/8	7/8	2-1/8	7/8	2-1/8	7/8	72.8	3	69.3	3	
2 1 88	205330	0	0	0	7/8	2-1/8	7/8	2-1/8	7/8	2-1/8	7/8	77.8	3	75.6	3	
1 1 92	214665	0	0	0	7/8	2-1/8	7/8	2-1/8	7/8	2-1/8	7/8	80.5	2	77.4	2	

NOTES:

- COND. UNIT RECOMMENDATIONS BASED ON 80° F & 55% RH STORE AMBIENT.
- SAH(AIR COOLED) UNIT SELECTION IS BASED ON AIR TEMPERATURE ENTERING CONDENSOR AS SHOWN. SWH (WATER COOLED) UNIT SELECTION BASED ON 2 GPM TON-75° F WATER ENTERING.
- COND. UNIT SUFFIX IS:  
RL-LOW TEMP R-502  
RC-MED TEMP R-502  
FC-MED TEMP R-12

- CAUTION: THESE RECOMMENDATIONS BASED ON BEST INFORMATION AVAILABLE AND ON CONDITIONS AS LISTED FOR APPLICATIONS NOT LISTED CONSULT ENGINEERING DEPARTMENT.
- LINE LENGTHS SHOWN ARE EQUIVALENT LENGTHS. TO DETERMINE EQUIVALENT LENGTH MEASURE ACTUAL LINEAL LENGTH FROM COMPRESSOR TO FURTHEST CASE AND ADD FOUR FEET FOR EACH ELBOW OR OTHER FITTING.

- RISE AND P-TRAPS SHOULD BE REDUCED ONE SIZE FROM THAT SHOWN
- WIRE SIZES ARE BASED ON 100' OF TYPE T AND TW.
- LIGHTS: AMPS SHOWN ARE FOR STANDARD FIXTURES. FOR EACH LIGHTED SHELF ADD 0.7 AMP.
- THREE PHASE AMPS IS MAXIMUM FOR ONE LEG.
- WASTE OUTLET IS STANDARD 1 INCH M.P.T.

**(S)JM**  
**fresh meat**

CONNECTIONS:

SUCTION LINE 7/8" OD, LIQUID LINE 1/2" OD

**(S)JM**

**fresh meat**

W A R R E N / S H E F F E R CONDENSING UNIT RECOMMENDATIONS, REFRIGERANT LINE SIZING, ELECTRICAL DATA FOR : MODEL JM UP TO 80 ° STORE SUCTION TEMPERATURE